



#### **DESCRIPTION**

Cemflow Sealer is a clear, two-component, waterdispersed polyurethane matte sealer designed to protect and seal Cemflow screeds and concrete surfaces, providing an abrasion resistant, hygienic and durable floor. The application of Cemflow Sealer helps to protect the floor surface and ease maintenance by reducing the adhesion of dirt and other debris, whilst eliminating dusting. Cemflow Sealer is available in satin and matte finishes.

Cemflow Sealer can also be used as sealer over existing epoxy/polyurethane flooring systems, to improve slip and abrasion resistance, as well as provide an anti-stain matte finish. Cemflow Sealer cures by a chemical crosslinking reaction, providing durability, toughness and chemical resistance that far exceeds that of one-component acrylic or polyurethane sealers.

#### **APPLICATIONS**

Cemflow Sealer is designed to seal a variety of Cemflow, Strongcoat and Griptop flooring systems, as well as screeds in the following:

- Retail spaces such as stores and showrooms.
- Health care facilities such as hospitals and clinics.
- » Business facilities such as offices and lobbies.
- » Museums, theatres and shopping malls.
- » Educational premises such as universities, schools and colleges.
- » Industrial facilities such as warehouses, production, maintenance and assembly areas.
- Seneral food processing and manufacturing plants.

# **ADVANTAGES**

- » Excellent UV stability, non-yellowing.
- » Provides a slip resistant matte finish.
- » Extremely easy to clean and maintain.
- » Low VOC content, and low odour.
- Resistant to many of the chemicals commonly found in industrial applications.
- » Water based, environmentally friendly.
- Excellent abrasion and scratch resistance.
- » High bond strength to porous and non-porous substrates.
- » Excellent water and stain resistance, prevents penetration of oils and liquids.
- Excellent resistance to dust and dirt pick up.
- » Available in satin and matte finishes.

## **TECHNICAL PROPERTIES:**

Mixed density:  $1.05 \pm 0.05 \text{ g/ml}$ 

Solid content: 44 ± 1%

4 hr @ 25°C Pot life:

3 hr @ 35°C

Tack free time @ 25°C

Absorbent surfaces 20 - 30 min 30 - 40 min Non-absorbent surfaces

Light foot traffic time: After 24 hr

Full cure: After 3 days @ 25°C

Bond strength: **ASTM D4541** EN 24624

≥ 2.5 MPa (concrete failure)

**UV** Resistance:

ASTM G53

8 hr UV light @ 60°C, 4 hr condensation @ 47°C

Excellent Pass QUV accelerated

weathering 2000 hr

Glossiness @ 60°C:

< 3.0 (Matte)

Abrasion resistance: (1000 g, 1000 cycle)

**ASTM D4060** 

EN ISO 1570-1, weight

loss

CS17 wheel

Dry 65 Slip resistance: Wet 41 BS 7976, Slider 96

< 10 g/ltr VOC:

(comply with LEED)

< 60 milligram

### **METHOD OF USE**

# SUBSTRATE PREPARATION

Absorbent surfaces (cementitious screeds)

Surfaces to be sealed must be clean, dry and free from dust, debris or other contaminants. Cemflow Sealer can be used to seal Cemflow screeds, make sure to wait 24 hour after the application of the screed, dependent on temperature and humidity conditions.



Old or existing non-absorbent surfaces

These include existing epoxy or polyurethane coatings, and tiles such as glazed ceramic or porcelain. Cemflow Sealer can be used to seal Cemflow Topping and Cemflow Topping Pigmented as soon as 1 hour after the screed has set, depending on temperature and humidity conditions.

The existing surface must be clean, dry and free from dust, debris or other contaminants. Make sure the existing flooring system is intact and properly bonded to the substrate before the application of Cemflow Sealer. It is recommended to solvent wipe the surface clean using acetone to improve performance.

#### **MIXING**

For best results, mix component A with component B for a minimum of 2 minutes using a high speed mixer, such as a drill with paddle attachment. Once mixed leave to rest for 5 minutes, and then remix to consistency at a slow speed.

### **APPLICATION**

Cemflow Sealer may be applied using roller (short nap or foam roller) or airless spray to completely cover and seal the surface. Most consistent finishes are obtained by spray.

For cement based surfaces and absorbent substrates, it is recommended that a dilute coat of 1:3 Cemflow Sealer:Water is applied prior to application of neat Cemflow Sealer. This should be followed by 1 or 2 coats of neat Cemflow Sealer applied at a rate of approximately 10 m² per litre.

For non-absorbent substrates such as glazed ceramic and porcelain tiles, existing epoxy or polyurethane coatings, Cemflow Sealer should be used neat without dilution, applied in 1 or 2 coats at a rate of approximately 10 m² per litre.

When using rollers, wet them out when starting application, taking into consideration the amount of material the roller will absorb. The roller will absorb approximately 250 - 400 ml of the material. Start coating the floor by cutting in the edges with a brush and/or small roller.

To minimize roller marking when the finish is applied by this method, pour neat Cemflow Sealer into a roller tray and apply it evenly in the same direction over the surface. The material is then cross rolled in the opposite direction. Do not overlap more than 50 mm onto the prior pass.

When applying a second coat of Cemflow Sealer, it is recommended that this be applied at an angle of 90 degrees to the first coat to ensure complete coverage. Under typical conditions, a second coat can be applied approximately 4 - 6 hours after the first.

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Helions Bumpstead Road, Haverhill CB9 United Kingdom info.uk@dcp-int.com; info@dcp-int.co.uk www.dcp-int.com

#### **OCCASSIONAL SPILLAGE**

Chemical Resistance after full cure (3 days @ 25°C), ASTM D1308 (Spot - test @ 24 hr)

Organic Acids		
Lactic Acid 8%	R	
Balsamic Vinegar 6%	R	
Acetic Acid 10%	R	
Inorganic Bases		
Sodium Hydroxide 50%	R	
<b>Aqueous Solutions</b>		
Sodium Chloride 3.5%	R	
Tap Water	R	
<b>Household Chemicals</b>		
Ketchup	R	
Mustard	RS	
Mayonnaise	R	
Olive Oil	R	
Coffee	R	
Floor Cleaner	R	
Ethanol Oil	R	
Oils & Fuels		
Engine Oil	R	
Diesel	R	
Jet Fuel	R	
Inorganic Acids		
Sulfuric Acid 10%	R	
Hydrochloric Acid 10%	R	

R: Resistant

RS: Resistant with slight discoloration

SS: Slight softening

#### **SLIP RESISTANCE**

Cemflow Sealer has excellent slip resistance in dry conditions, however when wet, the risk for slip is increased. Spillages should be cleaned up as soon as possible. If the surface is likely to be used in a wet environment and a slip resistant finish is required please contact our Technical Services Department for more details.

Note: Any spillages of liquids must be cleaned up quickly with wet floor signage to avoid slips.

#### **LIMITATIONS**

- Do not pour Cemflow Sealer directly onto the surface of Cemflow Cementitious Flooring Range.
- Demflow Sealer has no visible end of pot life. It is critical that you keep track of the time and temperature to ensure that you are working within the pot life. Typically, it is best to apply the product within 4 hours of mixing (at 25°C ambient temperature). If a "wet" edge is maintained throughout the application, a seamless finish can be created.
- » After application, the surface should be protected from direct contact with water for at least 24 hours.
- Surface and ambient temperature during coating applications should be between 10°C and 35°C.
- Material temperatures should be at least 10°C and rising. It is recommended to precondition material for at least 24 hours at temperatures between 15 and 25°C.
- » Low temperatures and/or high humidity will increase curing time.
- » Avoid condensation by ensuring that the substrate temperature is at least 3°C above the measured dew point. Keep in mind that the substrate temperature may be lower than the ambient temperature.
- The use of Cemflow Sealer as a UV resistant top coat may not prevent discolouration of underlying coatings.
- Do not puddle or apply at excessive thicknesses as this will extend drying times and may cause the product to cure to a cloudy white finish.

#### **CURING**

Cemflow Sealer should be tack-free in approximately 20-40 min at 25°C and ready to accept light foot traffic after 24 hours. In heavy-duty applications, the floor should not be used after 3 days to allow full drying and curing of the sealer.

#### **CLEANING**

Once mixing, application and finishing are complete, tools can be cleaned with warm soapy water.

#### **PACKAGING**

Cemflow Sealer is available in 5 litre kits.

#### **COVERAGE**

On absorbent surfaces, Cemflow Sealer should be diluted 1:3 with water and applied as a primer at a rate of  $10~\text{m}^2$  per litre of diluted material. Subsequent coats should be applied neat.

The typical coverage of subsequent coats is 10 m² per litre of neat material.

Note: Coverage rates are approximate and will vary according to amount of overcoating during application and substrate porousity. Each subsequent coat will generally require less material.

### **STORAGE**

Cemflow Sealer has a shelf life of 12 months from date of manufacture if stored in dry conditions at temperatures between  $5-30^{\circ}\text{C}$ , in original unopened containers and under good conditions.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

#### **CAUTIONS**

#### **HEALTH AND SAFETY**

Care should be taken during use and storage to avoid contact with skin, eyes and mouth.

Wear suitable protective clothing, gloves and eye/face protection.

Should accidental skin contact occur, remove immediately with plenty of clean water. If swallowed, seek medical attention immediately - do not induce vomiting.

For further information refer to the Material Safety Data Sheet.

# **FIRE**

Cemflow Sealer is water based and nonflammable.



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- » Protective coatings.
- » Sealants.
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- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

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